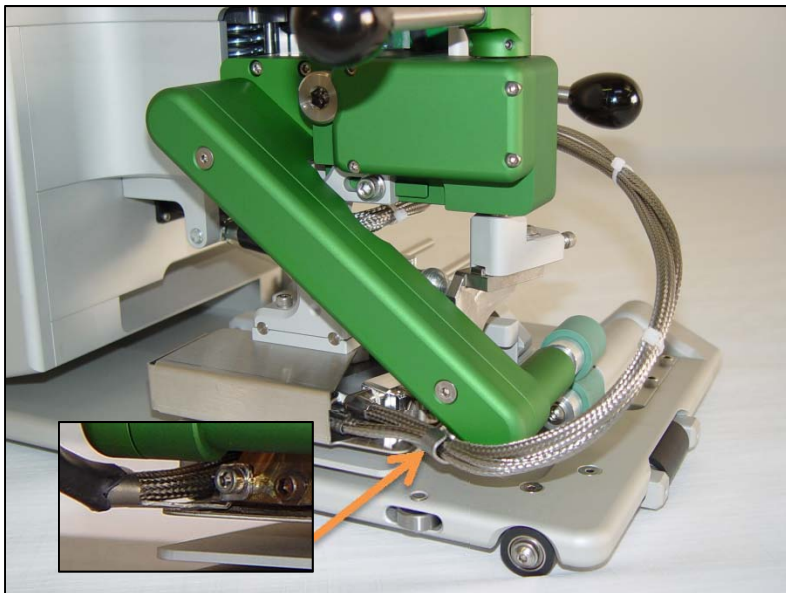
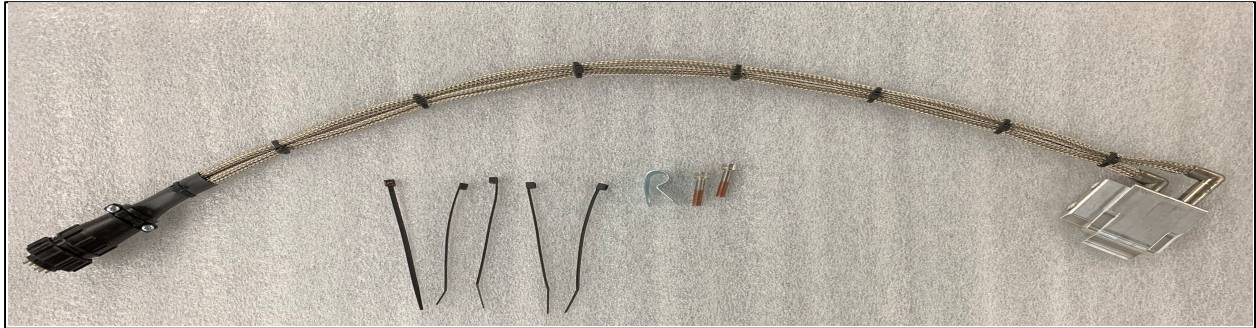


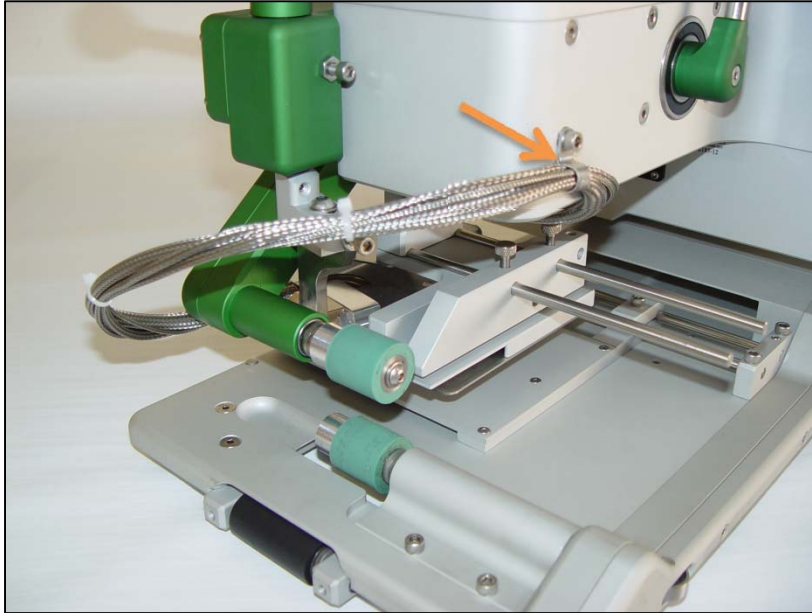
New Triad Hot Wedge Installation Instructions



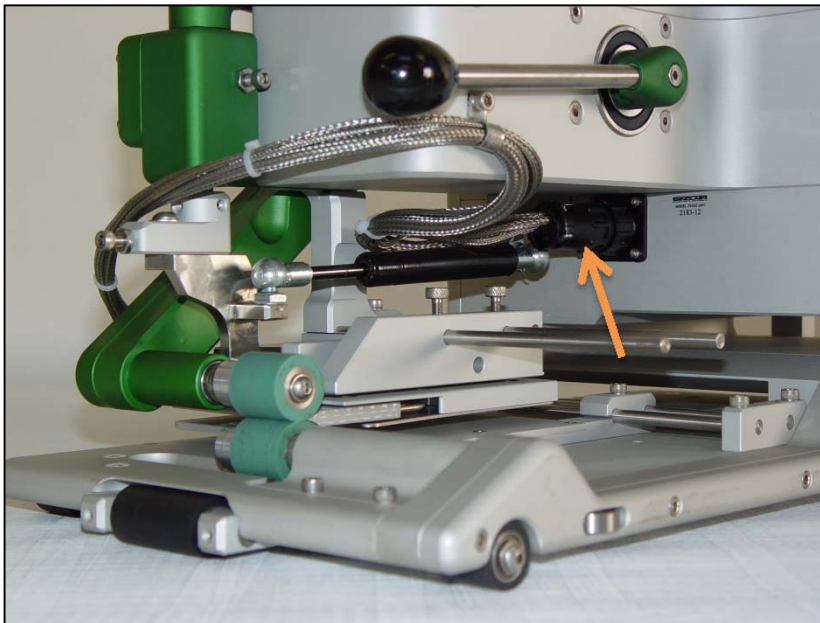
Install wedge on wedge mount arm using two screws.



With wedge in engaged position, use zip ties to collect heater wires together. Note the wrap of heater wires around upper pinch roller arm and around back of Triad.



Using clip & screw, attach around heater wires and position to body of Triad. Do not fully tighten.



Electrically connect hot wedge to receptacle on body of Triad. When connected, make comfortable bend of heater wire and position properly in clip. Swing wedge in and out of welding position to make sure wrap around back of Triad is comfortable. When completed, tighten clip to secure.